STANCOR [®] Pump & Control Solutions			Oil Minder [®]		Duplex System, J-Box, Tethered Floa		
	Dwg:	DS-B04-008	Rev: 1	Date:	2/18	Series: SE	

The Stancor Oil-Minder[®] Duplex Control and Pumps System is designed and approved for safe operation of pumping, alarming and monitoring of elevator sump pits, transformer vaults and other applications where oil and water must be detected.

The Stancor Oil-Minder[®] Duplex system will activate the pumps to remove water from elevator pits in accordance with ASME A17.1, and will provide pumping of water only, even if an oil condition is detected. The Stancor Oil-Minder[®] Duplex cycles the pumps only in the water range. Oil and other harmful substances are not

discharged into the environment. An alarm is activated in the event of a high-water condition or high oil condition.



Oil-Minder® Description of Operation

As the liquid level rises in the sump, the pump ON float starts the pump provided the sensor probe detects water.

The pump runs until the liquid level drops and the probe no longer senses water.

Any oil layer will not be pumped out of the sump.

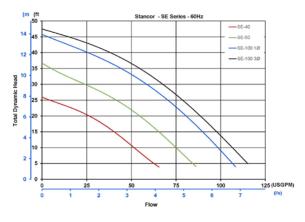
If the water level rises in the sump and reaches

the high alarm float, pump B and an alarm is activated.

The pumps will continue to run until the liquid drops back to the minimum level.

If the sensor detects oil, the pumps will stop and the oil will be contained. The Stancor Oil-Minder[®] Duplex Control and Pumps System are designed to alternate pumps, to prevent wear on one single pump.

Performance Curve



Suctor Data

Features:

- NEMA 4x weathertight corrosion resistant polycarbonate enclosures
- Stainless Steel sensor probe with patented electronic technology that repels dirt contamination.
- Single direct plug-in power source for operation of entire system.
- Solid state components.
- Alarms, lights, silence switch, and remote monitoring circuit for oil, high liquid, and high amperage conditions as well as many custom options are available.
- Complete factory assembly and testing insures quality of entire pump and control system.
- Patented Pat. #4,715,785, #4,752,188, #6,203,281 and others pending.
- Oil-Minder® Duplex System can be combined with a variety of different pumps and valves.
- 115V, 208V or 220V (1 phase).
- 208/230V or /460/575V (3 phase).
- LED indicator lights for oil spill, power, high liquid level, overload and pumps run.
- UL 508 and 778 approved.
- Compliant with ASME A17.1 Elevator Code.

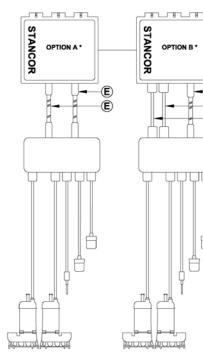
Model	System Option	Phase	BHP	Volts	FLA	LRA	NEMA Letter	Pole/Speed (rpm)	Pump Weight	Discharge
SE-40	A or C	1	0.4	115	5.2	26	J	2/3450	26 (12kg)	2" NPS Female Vertical
	A or C	1	0.4	208	2.9	14.5	J	2/3450		
	A or C	1	0.4	230	2.6	13	J	2/3450		
	A or C	3	0.4	208	2.2	11	L	2/3450		
	A or C	3	0.4	230	2	10	L	2/3450		
	A or C	3	0.4	460	1	5	L	2/3450		
	A or C	3	0.4	575	0.8	4	L	2/3450		
	A or C	1	0.5	115	8	40	L	2/3450	29 (13kg)	2" NPS Female Vertical
	A or C	1	0.5	208	4.4	22	L	2/3450		
	A or C	1	0.5	230	4	20	L	2/3450		
SE-50	A or C	3	0.5	208	3.1	15.5	М	2/3450		
	A or C	3	0.5	230	2.8	14	М	2/3450		
	A or C	3	0.5	460	1.4	7	М	2/3450		
	A or C	3	0.5	575	1.2	6	N	2/3450		
SE-100	B or C	1	1	115	12	60	Н	2/3450	40 (18kg)	2" NPS Female Vertical
	A or C	1	1	208	6.6	33	Н	2/3450		
	A or C	1	1	230	6	30	Н	2/3450		
	A or C	3	1	208	4.4	22	J	2/3450		
	A or C	3	1	230	4	20	J	2/3450		
	A or C	3	1	460	2	10	J	2/3450		
	A or C	3	1	575	1.6	8	J	2/3450		

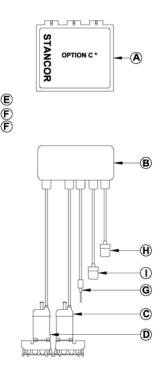
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Construction

Motor Design	Induction	Motor Housing	Stainless Steel	
Motor Type	Enclosed submersible	Volute	Cast Iron	
Insulation Class	Class B	External Hardware	Stainless Steel	
Motor Protection	Bi-metallic Thermal Switch	O-Rings	Nitrile (Buna N)	
Bi-Metallic Temp Trip	$120^{\circ} \text{ C} \pm 5^{\circ} \text{ C}$	Motor Shaft	Stainless Steel	
Max Fluid temp	104°F (40°C)	Impeller	Cast Iron	
Upper Shaft Seal	Carbon/Ceramic	Lower Shaft Seal	Sic/Sic	

Configurations



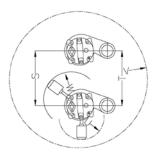


ltem	Description	
Α	Control Panel	
В	J-Box	
С	Pump A*	
D	Pump B*	
Е	8 Pin Cable**	
F	Pump Power Cable**	
G	Sensor Probe*	
Н	High Float*	
I	ON Float*	

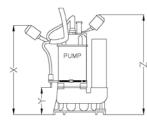
*16' Standard (Consult Factory for Additional Lengths).

**25' Standard (Consult Factory for Additional Lengths).

*See O/M System Data for Option Installation Dimensions



OPTION A *



Description	ltem	SE-40	SE-50	SE-100
Min. Pump Dist.**	S	14.1"	14.1"	14.1"
Min. Fitting Dist.***	Т	11"	11"	11"
High Float Radius	U	10.6"	10.6"	10.6"
Min. Sump Ø	V	21.7"	21.7"	21.7"
ON Float Radius	W	10.6"	10.6"	10.6"
Pump ON	Х	12"	13"	14.9"
Pump OFF	Y	3.25"	3.25"	3.25"
High Alarm	Z	16"	17"	20"

*Standard as shipped from factory.

**Minimum distance required for proper pump performance.

***Fitting dimensions are based on ANSI/ASME B16.3 standards.

Factory minimum recommended sump size is 36" x 36" x 24".