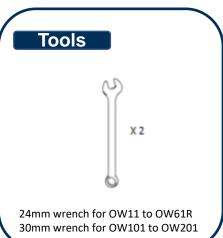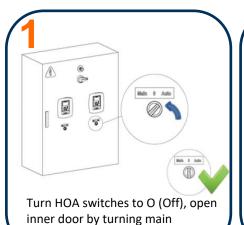# Swing Check Value Removal Procedure
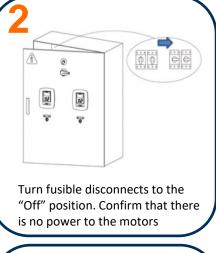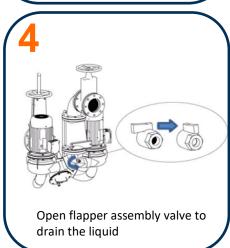
OverWatch™
Direct In-Line Pump System

INDUSTRIAL FLOW SOLUTIONS™

x1

30 min.

Tools

X 2

24mm wrench for OW11 to OW61R
30mm wrench for OW101 to OW201

1

Turn HOA switches to O (Off), open inner door by turning main disconnect to 'Off")

2

Turn fusible disconnects to the "Off" position. Confirm that there is no power to the motors

3

Firmly close the suction and discharge valves

4

Open flapper assembly valve to drain the liquid

5

Remove bolts at top and bottom of swing check; remove valve

6

Inspected internal flapper check; free to rotate

7

Replace swing check, install bolts at top and bottom of valve

8

Fully open the suction valve

9

Close flapper assembly valve to drain the liquid

10

Fully open the discharge valve

11

Inspect swing check for leaks

12

Power the control panel and turn HOA switches to Auto

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