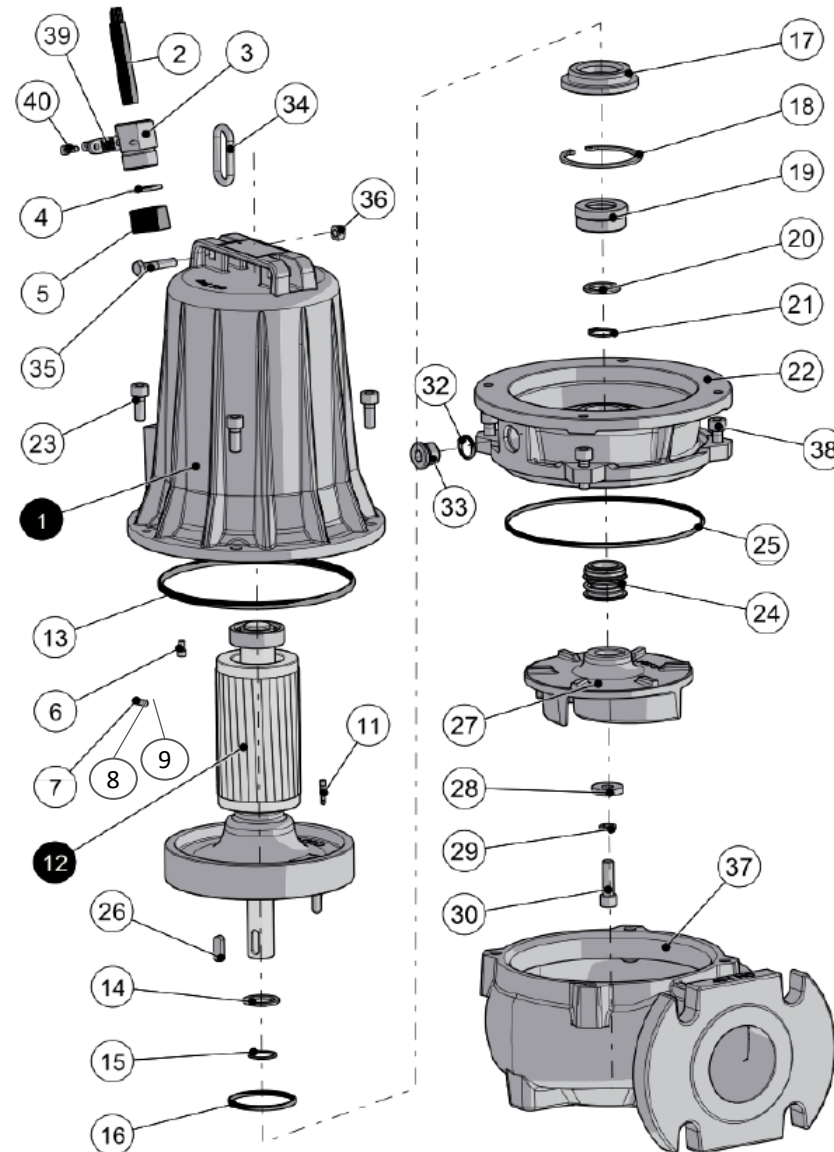




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 INDUSTRIAL FLOW SOLUTIONS™	PARTS LIST/EXPLODED VIEW			BJM Pumps® V2 SERIES		
	Dwg:	DS-C61-001	Rev:	1	Date:	11/27/2023

			Pump Model					
Pos.	Part Description	Qty ¹	V2-15	V2-22	V2-41	V2-56	V2-75	V2-89
01	[+] MOTOR CASING Pack	1	6100455116	6100455124	6100530016	6100622115	6100622116	6100622124
02	Cable	1	206039	206039	206039	206041	206041	206041
03	Cable Gland	1	6405200	6405200	6405200	6405120	6405120	6405120
04	Washer	1	6508240	6508240	6508240	6508260	6508260	6508260
05	Cable Grommet	1	07316100EX	07316100EX	07316100EX	07316130	07316130	07316130
06	Screw	1	7007160	7007160	7007160	7007160	7007160	7007160
07	Terminal blue cap	#	8201120 (X5)	8201120 (X5)	8201120 (X2)	8201120 (X2)	8201120 (X2)	8201120 (X2)
08	Terminal white cap	#	8201110 (X1)	8201110 (X1)	8201110 (X3)	8201110 (X6)	8201110 (X6)	8201110 (X6)
09	Terminal yellow cap	#	---	---	8201130 (X1)	---	---	---
11	Connector	1	8202100	8202100	8202100	8202100	8202100	8202100
12	[+] MOTOR SHAFT Pack	1	6010444015	6010444020	6010555010	6010666005	6010666010	6010666020
13	Oring	1	7210980	7210980	7211460	7211500	7211500	7211500
14	AVP Ring	1	6001100	6001100	6001120	6001160	6001160	6001160
15	Retaining Ring	1	6100140	6100140	6100160	6100200	6100200	6100200
16	Oring	1	7210280	7210280	7210700	7210340	7210340	7210340
17	Locking Ring	1	32804470	32804470	32805320	32806310	32806310	32806310
18	Retaining Ring	1	6100540	6100540	6100560	6100580	6100580	6100580
19	Upper Mechanical Seal	1	10011223	10011223	10011224	10011225	10011225	10011225
20	AVP Ring	1	6001100	6001100	6001120	6001160	6001160	6001160
21	Retaining Ring	1	6100140	6100140	6100160	6100200	6100200	6100200
22	Oil Chamber	1	33604590	33604590	33605060	33606060	33606060	33606060
23	Screw	4	7007500	7007500	7007660	7007760	7007760	7007760
24	Lower Mechanical Seal	1	7508180	7508180	7502120	7508150	7508150	7508150
25	Oring	1	7210980	7210980	7211160	7211160	7211160	7211160
26	Shaft Key	1	6406180	6406180	6406220	6406240	6406240	6406240
27	Impeller	1	43004073	43004072	43005533	43006333	43006332	43006431
28	Washer	1	6507100	6507100	6508100	6508120	6508120	6508120

1 - Some quantites vary per model

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PARTS LIST/EXPLODED VIEW

BJM Pumps® V2 SERIES

Dwg:

DS-C61-001

Rev:

1

Date:

11/27/2023

Pump Model

Pos.	Part Description	Qty ¹	V2-15	V2-22	V2-41	V2-56	V2-75	V2-89
29	Washer Grower	1	---	6605140	6605160	6605170	6605170	6605170
30	Screw	1	7007520	7007520	7007700	7007780	7007780	7007780
32	Oring	1	7210184	7210184	7210184	7210184	7210184	7210184
33	Oil Cap	1	6700100	6700100	6700100	6700100	6700100	6700100
34	Chain Ring	1	6002100	6002100	6002120	6002120	6002120	6002120
35	Screw	1	7007540	7007540	7007540	7007560	7007560	7007560
36	Self locking Nut	1	6206100	6206100	6206100	6206100	6206100	6206100
37	Volute	1	31804042	31804042	31805290	31806440	31806440	31806440
38	Screw	4	7007500	7007500	7007680	7007760	7007760	7007760
39	Cable Gland Tab	1	6404120	6404120	6404120	6404160	6404160	6404160
40	Screw	2	7007240	7007240	7007240	7007240	7007240	7007240
A	Discharge Seal	1	---	---	7204120	7204120	7204120	7204120

1 - Some quantites vary per model

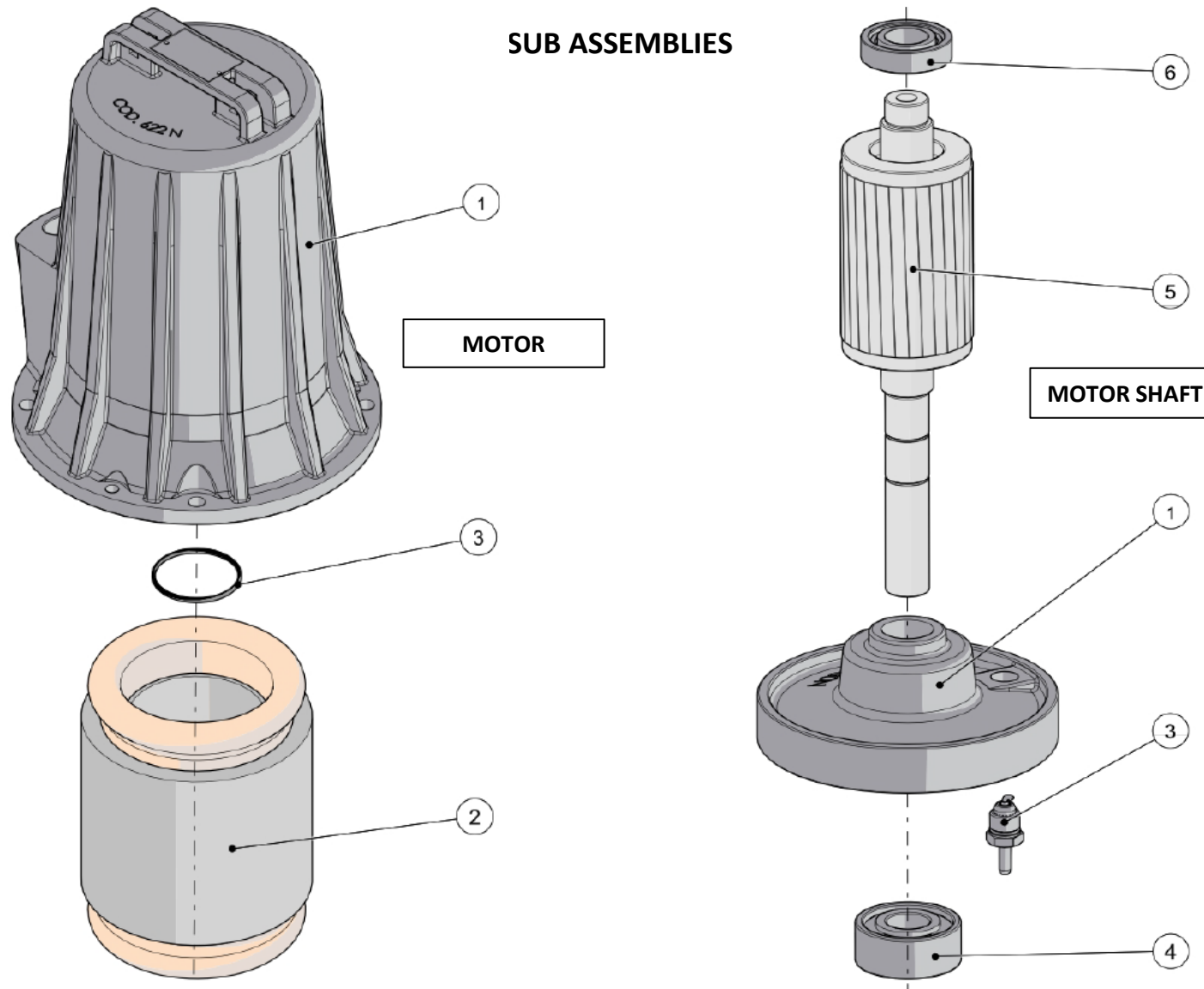
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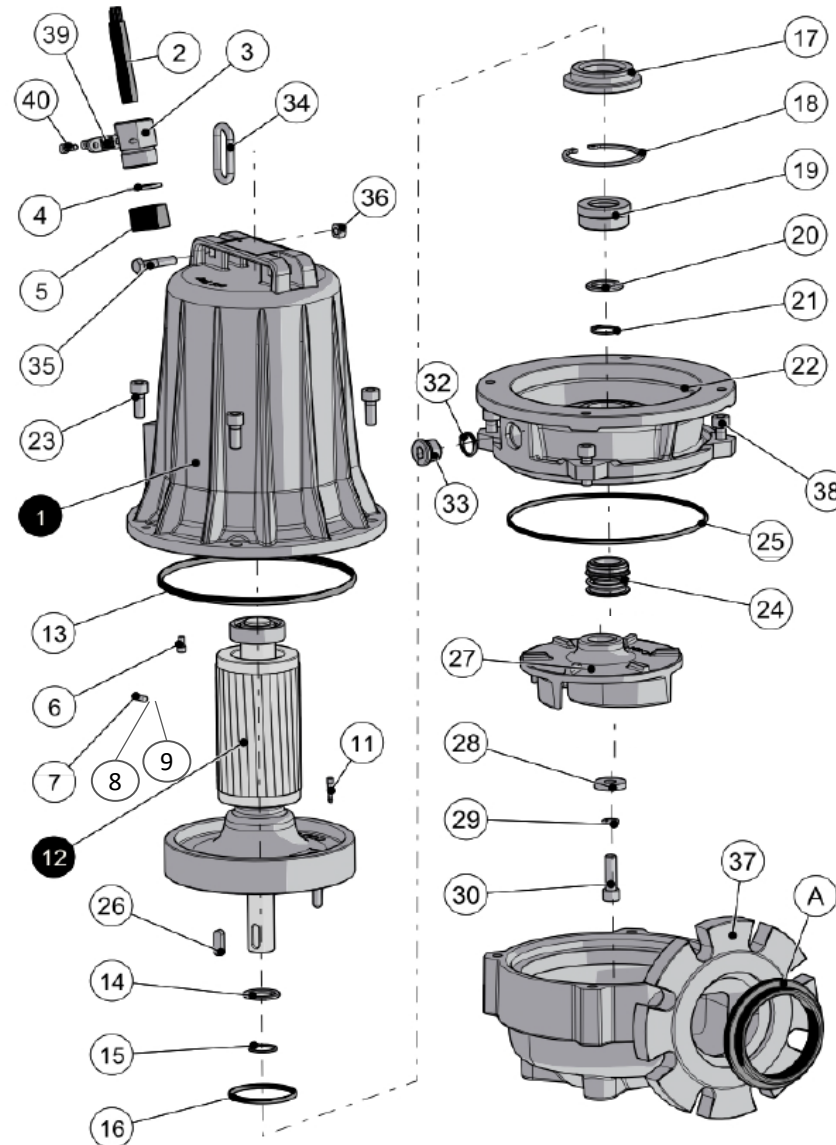


SUB ASSEMBLIES

			Pump Model					
Pos.	Part Description	Qty ¹	V2-15	V2-22	V2-41	V2-56	V2-75	V2-89
[+] MOTOR CASING Pack			6100455116	6100455124	6100530016	6100622115	6100622116	6100622124
1	Motor Casing	1	51004551	51004551	51005300	51006221	51006221	51006221
2	Stator - 3PH	1	3520340210	3520360220	3520600220	3520700215	3520740210	3520760215
3	Oring	1	7210660	7210660	7210260	7210300	7210300	7210300
[+] MOTOR SHAFT Pack			6010444015	6010444020	6010555010	6010666005	6010666010	6010666020
1	Intermediate Flange	1	33404460	33404460	33405310	33406300	33406300	33406300
3	Seal Leak Detector w/ Oring	1	6250222010	6250222010	6250222010	6250222010	6250222010	6250222010
4	Lower Bearing	1	7703100	7703100	7703120	7703160	7703160	7703160
5	Rotor + Shaft	1	4010444015	4010444020	4010555010	4010666005	4010666010	4010666020
6	Upper Bearing	1	7706420	7706420	7706480	7706520	7706520	7706520

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 INDUSTRIAL FLOW SOLUTIONS™	PARTS LIST/EXPLODED VIEW			BJM Pumps® V4 SERIES		
	Dwg:	DS-C62-007	Rev:	1	Date:	5/23/2024

			Pump Model						
Pos.	Part Description	Qty ¹	V4-11	V4-15	V4-22	V4-30	V4-41	V4-56	V4-75
01	[+] MOTOR CASING Pack	1	6100455138	6100455138	6100530020	6100530022	6100622128	6100622130	6100622136
02	Cable	1	206039	206039	206039	206039	206039	206041	206041
03	Cable Gland	1	07316100EX	07316100EX	07316100EX	07316100EX	07310220	07310220	07310220
04	Washer	1	06508240	06508240	06508240	06508240	06508260	06508260	06508260
05	Cable Grommet	1	07316100	07316100	07316100	07316100	07316130	07316130	07316130
06	Screw	1	07007160	07007160	07007160	07007160	07007160	07007160	07007160
07	Terminal blue cap	#	08201120 (x???)	08201120	08201120	08201120	08201120	08201120	08201120
08	Terminal white cap	#	08201110	08201110	08201110	08201110	08201110	08201110	08201110
09	Terminal yellow cap	#	---	---	08201130	08201130	---	---	---
11	RF Connector	1	08202100	08202100	08202100	08202100	08202100	08202100	08202100
12	[+] MOTOR SHAFT Pack	1	6010444035	6010444035	6010555015	6010555020	6010666025	6010666030	6010666035
13	Oring	1	07210980	07210980	07211460	07211460	07211500	07211500	07211500
14	AVP Ring	1	06001100	06001100	06001120	06001120	06001160	06001160	06001160
15	Retaining Ring	1	06100140	06100140	06100160	06100160	06100200	06100200	06100200
16	Oring	1	07210280	07210280	07210700	07210700	07210340	07210340	07210340
17	Locking Ring	1	32804470	32804470	32805320	32805320	32806310	32806310	32806310
18	Retaining Ring	1	06100540	06100540	06100560	06100560	06100580	06100580	06100580
19	Upper Mechanical Seal	1	10011223	10011223	10011224	10011224	10011225	10011225	10011225
20	AVP Ring	1	06001100	06001100	06001120	06001120	06001160	06001160	06001160
21	Retaining Ring	1	06100140	06100140	06100160	06100160	06100200	06100200	06100200
22	Oil Chamber	#	33604630	33604630	33605050	33605050	33606070	33606070	33606070
23	Screw	#	07007520	07007520	07007680	07007680	07007760	07007760	07007760
24	Lower Mechanical Seal	1	07508180	07508180	07508160	07508160	07508150	07508150	07508150
25	Oring	1	07211220	07211220	07211260	07211260	07211280	07211280	07211280
26	Shaft Key	1	06406180	06406180	06406220	06406220	06406240	06406240	06406240
27	Impeller	1	43004725	43004726	43005206	43005207	43006252	43006253	43006254
28	Washer	1	06507100	06507100	06508100	06508100	06508120	06508120	06508120

1 - Some quantites vary per model

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	Dwg:	DS-C62-007	Rev:	1	Date:	5/23/2024

			Pump Model						
Pos.	Part Description	Qty ¹	V4-11	V4-15	V4-22	V4-30	V4-41	V4-56	V4-75
29	Spring Washer	1	06605140	06605140	06605160	06605160	06605170	06605170	06605170
30	Screw	1	07007520	07007520	07007700	07007700	07007780	07007780	07007780
32	Oring	1	07210184	07210184	07210184	07210184	07210184	07210184	07210184
33	Oil Cap	1	06700100	06700100	06700100	06700100	06700100	06700100	06700100
34	Chain Ring	1	06002100	06002100	06002120	06002120	06002120	06002120	06002120
35	Screw	1	07007540	07007540	07007540	07007540	07007560	07007560	07007560
36	Self locking Nut	1	06206100	06206100	06206100	06206100	06206100	06206100	06206100
37	Volute	1	31804710	31804710	31805420	31805420	31806350	31806350	31806350
38	Screw	4	07007680	07007680	07007680	07007680	07007760	07007760	07007760
39	Cable Gland Tab	1	06404120	06404120	06404120	06404120	06404160	06404160	06404160
40	Screw	2	07007240	07007240	07007240	07007240	07007240	07007240	07007240
A	Discharge Seal	1	07204120	07204120	07204120	07204120	07204140	07204140	07204140

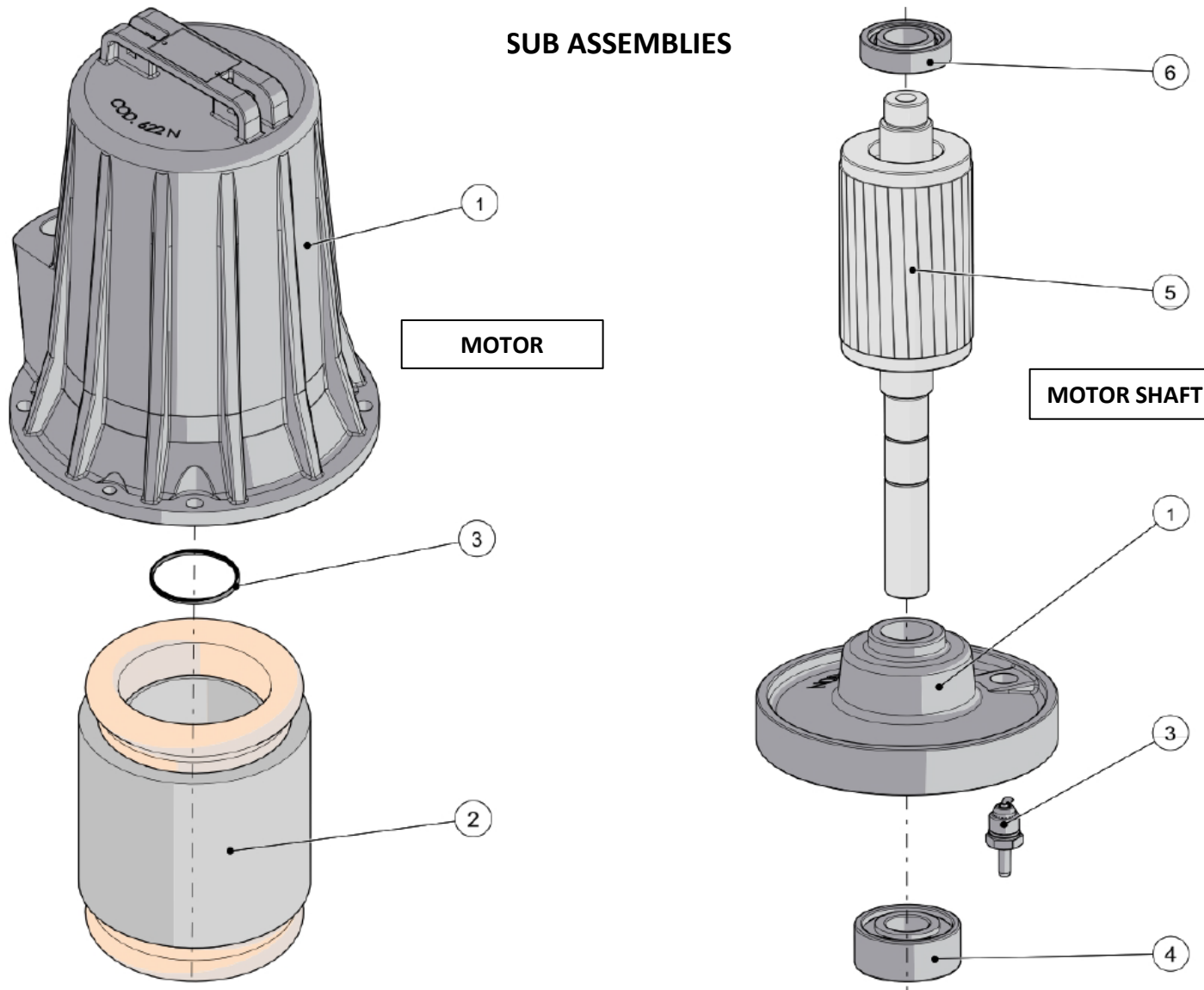
1 - Some quantites vary per model

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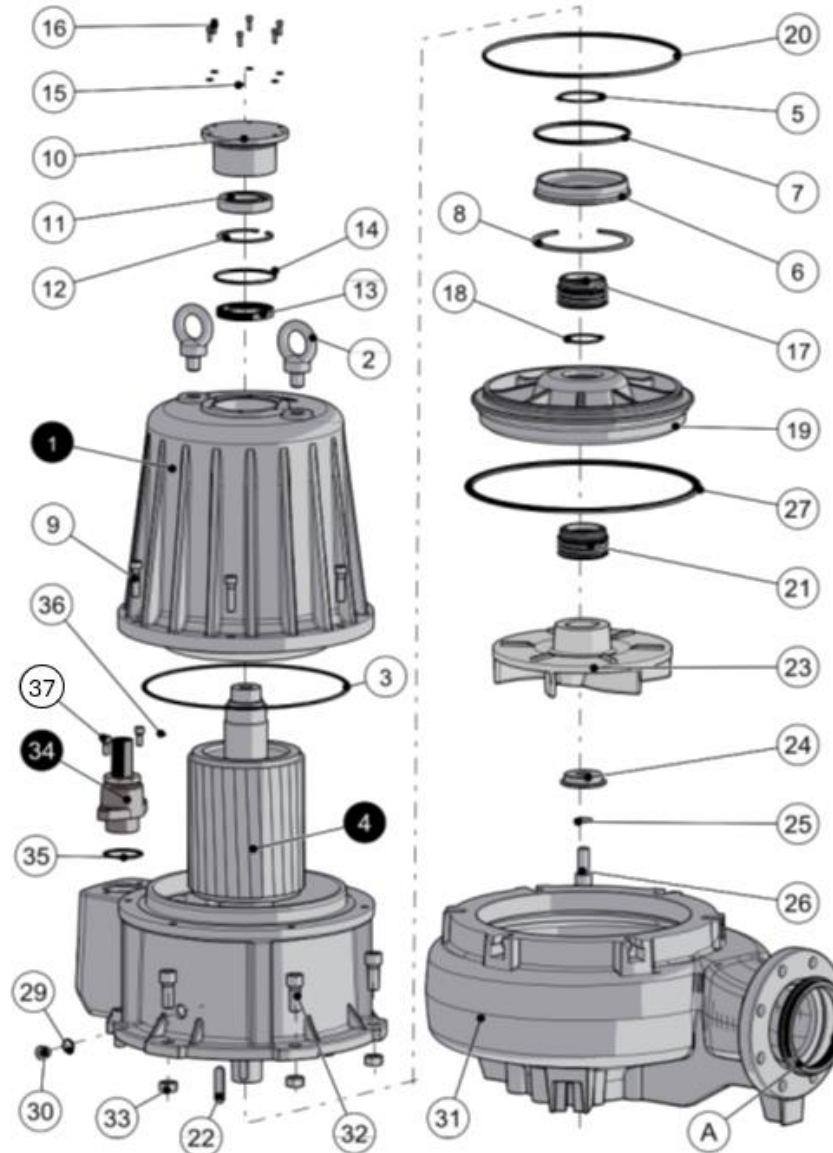
SUB ASSEMBLIES

			Pump Model						
Pos.	Part Description	Qty ¹	V4-11	V4-15	V4-22	V4-30	V4-41	V4-56	V4-75
[+] MOTOR CASING Pack			6100455138	6100455138	6100530020	6100530022	6100622128	6100622130	6100622136
1	Motor Casing	1	51004551	51004551	51005300	51005300	51006221	51006221	51006221
2	Stator - 3PH	1	3520420220	3520420220	3520640215	3520660210	3520800215	3520820210	3520840215
3	Oring	1	07210660	07210660	07210260	07210260	07210300	07210300	07210300
[+] MOTOR SHAFT Pack			6010444035	6010444035	6010555015	6010555020	6010666025	6010666030	6010666035
1	Intermediate Flange	1	33404460	33404460	33405310	33405310	33406300	33406300	33406300
3	Seal Leak Detector w/ Oring	1	6250222010	6250222010	6250222010	6250222010	6250222010	6250222010	6250222010
4	Lower Bearing	1	07703100	07703100	07703120	07703120	07703160	07703160	07703160
5	Rotor + Shaft	1	4010444035	4010444035	4010555015	4010555020	4010666025	4010666030	4010666035
6	Upper Bearing	1	07706420	07706420	07706480	07706480	07706520	07706520	07706520

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 INDUSTRIAL FLOW SOLUTIONS™	PARTS LIST/EXPLODED VIEW			BJM Pumps® V4L SERIES		
	Dwg:	DS-C65-001	Rev:	1	Date:	8/2/2024

			Pump Model						
Pos	Part Description	Qty	V4L-119	V4L-183	V4L-224	V4L-254	V4L-358	V4L-455	V4L-559
01	[+] UPPER MOTOR Assembly	1	244-001-1-XXX	244-003-1-XXX	244-003-1-XXX	244-004-1-XXX	244-005-1-XXX	244-006-1-XXX	244-006-1-XXX
02	Eyebolt	2	224-006-1-SS1	224-007-1-SS1	224-007-1-SS1	224-007-1-SS1	224-008-1-SS1	224-008-1-SS1	224-008-1-SS1
03	O-Ring	1	320-059-1-BN1	320-061-1-BN6	320-061-1-BN6	320-061-1-BN6	320-063-1-BN7	320-063-1-BN7	320-063-1-BN7
04	[+] LOWER MOTOR Assembly	1	235-001-1-XXX	235-003-1-XXX	235-003-1-XXX	235-004-1-XXX	235-005-1-XXX	235-006-1-XXX	235-006-1-XXX
05	Retaining Ring	1	453-007-1-SS1	453-009-1-SS1	453-009-1-SS1	453-009-1-SS1	453-010-1-SS1	453-010-1-SS1	453-010-1-SS1
06	Lower Bearing Retainer	1	217-001-1-CI2	217-002-1-CI2	217-002-1-CI2	217-002-1-CI2	217-003-1-CI2	217-003-1-CI2	217-003-1-CI2
07	O-Ring	1	320-055-1-BN1	320-056-1-BN5	320-056-1-BN5	320-056-1-BN5	320-058-1-BN5	320-058-1-BN5	320-058-1-BN5
08	Retaining Ring	1	453-013-1-SS1	453-014-1-SS1	453-014-1-SS1	453-014-1-SS1	453-015-1-SS1	453-015-1-SS1	453-015-1-SS1
09	Screw	4	411-136-1-SS1	411-137-1-SS1	411-137-1-SS1	411-137-1-SS1	--	--	--
09	Screw	6	--	--	--	--	411-138-1-SS1	411-138-1-SS1	411-138-1-SS1
10	Upper Bearing Retainer	1	212-013-1-CI2	212-013-1-CI2	212-013-1-CI2	212-013-1-CI2	212-014-1-CI2	212-014-1-CI2	212-014-1-CI2
11	Upper Bearing	1	250-004-1-XXX	250-004-1-XXX	250-004-1-XXX	250-004-1-XXX	250-005-1-XXX	250-005-1-XXX	250-005-1-XXX
12	Retaining Ring	1	453-011-1-SS1	453-011-1-SS1	453-011-1-SS1	453-011-1-SS1	453-012-1-SS1	453-012-1-SS1	453-012-1-SS1
13	Lip Seal	1	350-001-1-BN1	350-001-1-BN1	350-001-1-BN1	350-001-1-BN1	350-002-1-BN1	350-002-1-BN1	350-002-1-BN1
14	O-Ring	1	320-052-1-BN6	320-052-1-BN6	320-052-1-BN6	320-052-1-BN6	320-053-1-BN1	320-053-1-BN1	320-053-1-BN1
14.1	O-Ring	1	--	--	--	--	320-054-1-BN1	320-054-1-BN1	320-054-1-BN1
15	Lock Washer	6	422-013-1-SS1	422-013-1-SS1	422-013-1-SS1	422-013-1-SS1	422-013-1-SS1	422-013-1-SS1	422-013-1-SS1
16	Screw	6	411-133-1-SS1	411-133-1-SS1	411-133-1-SS1	411-133-1-SS1	411-134-1-SS1	411-134-1-SS1	411-134-1-SS1
17	Upper Mechanical Seal	1	310-009-1-XZ1	310-009-1-XZ1	310-009-1-XZ1	310-009-1-XZ1	310-008-1-XZ1	310-008-1-XZ1	310-008-1-XZ1
18	Retaining Ring	1	453-006-1-SS1	453-006-1-SS1	453-006-1-SS1	453-006-1-SS1	453-008-1-SS1	453-008-1-SS1	453-008-1-SS1
19	Oil chamber cover	1	227-001-1-CI2	227-001-1-CI2	227-001-1-CI2	227-001-1-CI2	227-002-1-CI2	227-002-1-CI2	227-002-1-CI2
20	O-Ring	1	320-060-1-BN7	320-060-1-BN7	320-060-1-BN7	320-060-1-BN7	320-062-1-BN7	320-062-1-BN7	320-062-1-BN7
21	Lower Mechanical Seal	1	310-009-1-XZ1	310-009-1-XZ1	310-009-1-XZ1	310-009-1-XZ1	310-008-1-XZ1	310-008-1-XZ1	310-008-1-XZ1
22	Impeller Key	1	440-005-1-SS2	440-005-1-SS2	440-005-1-SS2	440-005-1-SS2	--	--	--
22	Impeller Key	2	--	--	--	--	440-006-1-SS2	440-006-1-SS2	440-006-1-SS2
23	Impeller	1	122-022-1-CI2	122-033-1-CI2	122-034-1-CI2	122-035-1-CI2	122-040-1-CI2	122-041-1-CI2	122-042-1-CI2
24	Impeller Washer	1	173-003-1-SS1	173-003-1-SS1	173-003-1-SS1	173-003-1-SS1	173-001-1-SS1	173-001-1-SS1	173-001-1-SS1

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 INDUSTRIAL FLOW SOLUTIONS™	PARTS LIST/EXPLODED VIEW			BJM Pumps® V4L SERIES		
	Dwg:	DS-C65-001	Rev:	1	Date:	8/2/2024

			Pump Model						
Pos	Part Description	Qty	V4L-119	V4L-183	V4L-224	V4L-254	V4L-358	V4L-455	V4L-559
25	Lock Washer	1	422-012-1-SS1	422-012-1-SS1	422-012-1-SS1	422-012-1-SS1	422-014-1-SS1	422-014-1-SS1	422-014-1-SS1
26	Screw	1	411-139-1-SS1	411-139-1-SS1	411-139-1-SS1	411-139-1-SS1	411-140-1-SS1	411-140-1-SS1	411-140-1-SS1
27	O-Ring	1	320-064-1-BN1	320-064-1-BN1	320-064-1-BN1	320-064-1-BN1	320-049-1-BN1	320-049-1-BN1	320-049-1-BN1
29	O-Ring	2	320-050-1-BN1	320-050-1-BN1	320-050-1-BN1	320-050-1-BN1	320-050-1-BN1	320-050-1-BN1	320-050-1-BN1
30	Oil Cap	2	414-007-1-SS3	414-007-1-SS3	414-007-1-SS3	414-007-1-SS3	414-007-1-SS3	414-007-1-SS3	414-007-1-SS3
31	Volute	1	111-009-1-CI2	111-012-1-CI2	111-012-1-CI2	111-012-1-CI2	111-014-1-CI2	111-014-1-CI2	111-014-1-CI2
32	Screw	4	411-139-1-SS1	411-139-1-SS1	411-139-1-SS1	411-139-1-SS1	--	--	--
32	Screw	6	--	--	--	--	411-141-1-SS1	411-141-1-SS1	411-141-1-SS1
33	Nut	4	431-022-1-SS1	431-022-1-SS1	431-022-1-SS1	431-022-1-SS1	--	--	--
33	Nut	6	--	--	--	--	431-023-1-SS1	431-023-1-SS1	431-023-1-SS1
34	[+] CABLE Assembly	1	670-001-1-XXX	670-002-1-XXX	670-002-1-XXX	670-002-1-XXX	670-003-1-XXX	670-004-1-XXX	670-005-1-XXX
35	O-Ring	1	320-051-1-BN1	320-051-1-BN1	320-051-1-BN1	320-051-1-BN1	320-057-1-BN6	320-057-1-BN6	320-057-1-BN6
36	Cable Connector	3	--	750-003-1-XXX	750-003-1-XXX	750-003-1-XXX	--	--	--
36	Cable Connector	7	--	--	--	--	750-004-1-XXX	750-004-1-XXX	750-004-1-XXX
37	Screw	2	411-135-1-SS1	411-135-1-SS1	411-135-1-SS1	411-135-1-SS1	411-135-1-SS1	411-135-1-SS1	411-135-1-SS1
A	Discharge Gasket	1	330-008-1-BN5	330-008-1-BN5	330-008-1-BN5	330-008-1-BN5	330-009-1-BN5	330-009-1-BN5	330-009-1-BN5

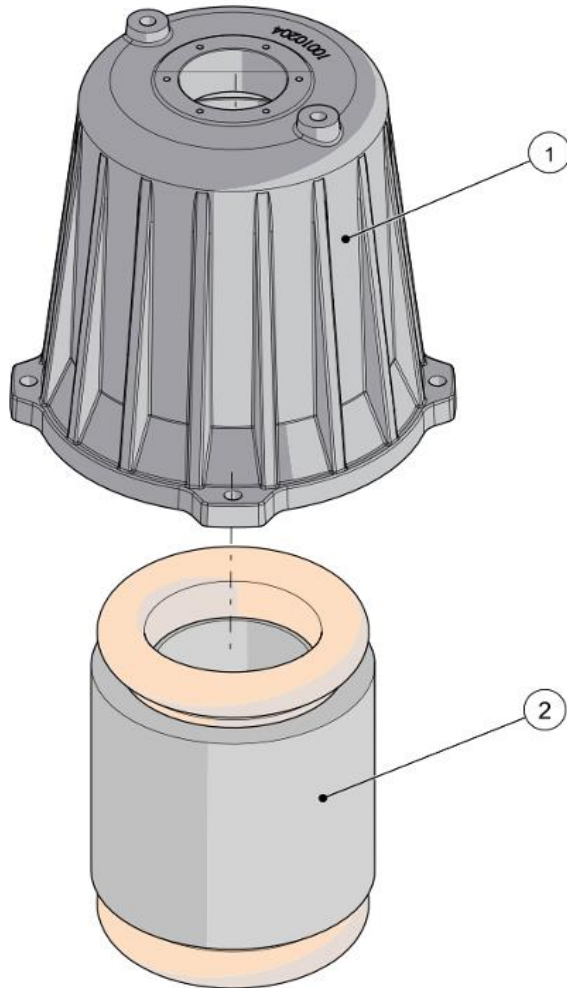
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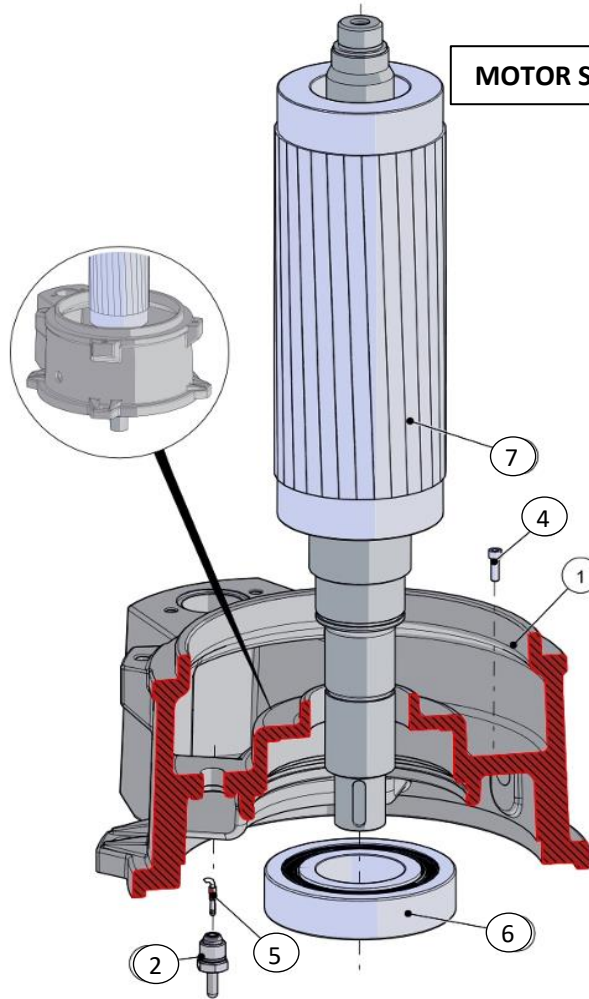


SUB ASSEMBLIES

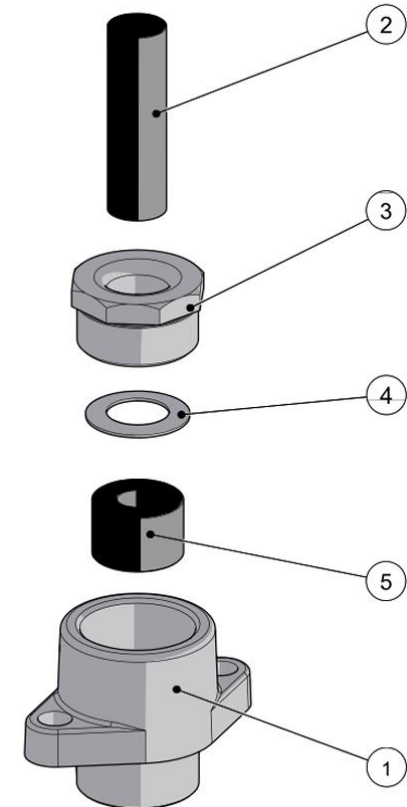
MOTOR CASING



MOTOR SHAFT



CABLE GLAND



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 INDUSTRIAL FLOW SOLUTIONS™	PARTS LIST/EXPLODED VIEW			BJM Pumps® V4L SERIES		
	Dwg:		Rev:	1	Date:	8/2/2024

SUB ASSEMBLIES

			Pump Model						
Pos	Part Description	Qty	V4L-119	V4L-183	V4L-224	V4L-254	V4L-358	V4L-455	V4L-559
	[+] UPPER MOTOR Assembly		244-001-1-XXX	244-003-1-XXX	244-003-1-XXX	244-004-1-XXX	244-005-1-XXX	244-006-1-XXX	244-006-1-XXX
01	Motor Housing	1	211-013-1-CI2	211-014-1-CI2	211-014-1-CI2	211-014-1-CI2	211-015-1-CI2	211-015-1-CI2	211-015-1-CI2
02	Stator 460V	1	240-021-1-460	240-023-1-460	240-023-1-460	240-024-1-460	240-025-1-460	240-026-1-460	240-026-1-460
	[+] LOWER MOTOR Assembly		235-001-1-XXX	235-003-1-XXX	235-003-1-XXX	235-004-1-XXX	235-005-1-XXX	235-006-1-XXX	235-006-1-XXX
01	Bearing Housing	1	212-015-1-CI2	212-016-1-CI2	212-016-1-CI2	212-016-1-CI2	212-017-1-CI2	212-017-1-CI2	212-017-1-CI2
02	Seal Minder® Probe Assy.	1	743-002-1-BN1	743-002-1-BN1	743-002-1-BN1	743-002-1-BN1	743-002-1-BN1	743-002-1-BN1	743-002-1-BN1
03	Ring Terminal	1	721-011-1-XXX	721-011-1-XXX	721-011-1-XXX	721-011-1-XXX	721-012-1-XXX	721-012-1-XXX	721-012-1-XXX
04	Screw	1	411-142-1-SS1	411-142-1-SS1	411-142-1-SS1	411-142-1-SS1	411-142-1-SS1	411-142-1-SS1	411-142-1-SS1
05	RF Connector	1	721-009-1-XXX	721-009-1-XXX	721-009-1-XXX	721-009-1-XXX	721-009-1-XXX	721-009-1-XXX	721-009-1-XXX
06	Lower Bearing	1	250-006-1-XXX	250-007-1-XXX	250-007-1-XXX	250-007-1-XXX	250-008-1-XXX	250-008-1-XXX	250-008-1-XXX
07	Rotor Shaft Assembly	1	230-021-1-XXX	230-023-1-XXX	230-023-1-XXX	230-024-1-XXX	230-025-1-XXX	230-026-1-XXX	230-026-1-XXX
	[+] CABLE GLAND Assembly		670-001-1-XXX	670-002-1-XXX	670-002-1-XXX	670-002-1-XXX	670-003-1-XXX	670-004-1-XXX	670-005-1-XXX
01	Cable Gland	1	620-031-1-XXX	620-031-1-XXX	620-031-1-XXX	620-031-1-XXX	620-032-1-XXX	620-035-1-CI2	620-035-1-CI2
02	Cable	52	610-009-1-XXX	610-051-1-XXX	610-051-1-XXX	610-051-1-XXX	610-017-1-XXX	610-052-1-XXX	610-053-1-XXX
03	Cable Nut	1	623-002-1-SS1	623-007-1-SS1	623-007-1-SS1	623-007-1-SS1	623-001-1-SS1	623-006-1-SS1	623-006-1-SS1
04	Washer	2	421-024-1-SS1	421-035-1-SS1	421-035-1-SS1	421-035-1-SS1	421-025-1-SS1	421-037-1-SS1	421-036-1-SS1
05	Grommet	1	340-066-1-BN1	340-061-1-BN1	340-061-1-BN1	340-061-1-BN1	340-058-1-BN1	340-065-1-BN1	340-062-1-BN1

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