

 INDUSTRIAL FLOW SOLUTIONS™	TECHNICAL DATA			BJM Pumps® V4L-254		
	Dwg:	DS-C65-012	Rev:	2	Date:	9/25/2026

GENERAL DATA

MAX. FLOW:	873 GPM (3304.7 L/min)
MAX. HEAD:	103' (31.4m)
MAX. SUBMERSION DEPTH:	65' (20m) or limited to length of power cord, Consult factory for deeper depths
PUMP TYPE	NON-CLOG VORTEX
MINIMUM SUBMERSION DEPTH:	37" (923 mm)
SOLID SIZE:	3.6" (90 mm)
IMPELLER DIAMETER:	9.65" (245 mm)
DISCHARGE SIZE	DN100 PN16
PUMP WEIGHT, without cable:	617.3 lbs (280 kg)
SHIPPING WEIGHT:	630.5 lbs (286 kg)

CONSTRUCTION / MATERIAL DATA

UPPER MECHANICAL SEAL	SILICON CARBIDE/SILICON CARBIDE FKM
LOWER MECHANICAL SEAL	SILICON CARBIDE/SILICON CARBIDE FKM
MOTOR CASING	CAST IRON, EN 1561
PUMP VOLUTE	CAST IRON, EN 1561
IMPELLER	CAST IRON, EN 1561
O-RINGS & LIP SEALS	BUNA
ROTOR SHAFT	STAINLESS STEEL AISI 420
EXTERNAL HARDWARE	STAINLESS STEEL A2-70
BALL BEARING: PERM. LUBE. UPPER	NU 207EW/C3
BALL BEARING: PERM. LUBE. LOWER	6314-DDUC3ENSS6

ELECTRICAL / MOTOR DATA

MOTOR: TYPE, RATING HP	SUBMERSIBLE, 34 (CONTINUOUS DUTY ²)
MOTOR RPM	1750
MOTOR INSULATION CLASS	F
MOTOR SERVICE FACTOR	1.1
VOLTAGE ¹ - 60 Hz	460V
CURRENT F.L.A.	44.8
LOCKED ROTOR CURRENT (LRA)	226.2
POWER CORD: GAGE; LENGTH	AWG 8/4, 50' (15m), Type-G
MOTOR PROTECTION	THERMAL OVERLOAD
SEAL LEAK DETECTOR ³	Seal Minder® MOISTURE SENSING PROBE
MAXIMUM LIQUID TEMPERATURE	104°F (40°C)

1 - Available in other voltages for 50Hz

2 - Continuous duty motor - see minimum submersion depth above

3 - Requires a seal fail circuit in control panel for warning signal

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Industrial Flow Solutions Operating, LLC • 104 John W Murphy Drive, New Haven, CT 06513, USA
(860) 631-3618 • www.flowsolutions.com



INDUSTRIAL
FLOW
SOLUTIONS™

PERFORMANCE CURVE

BJM Pumps® V4L-254

Dwg:

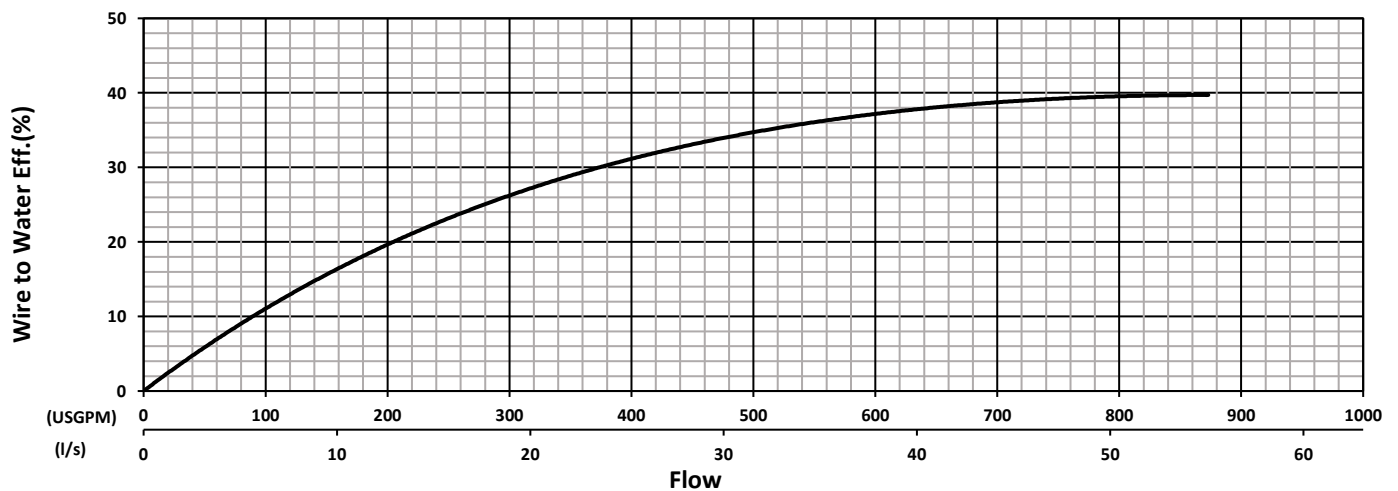
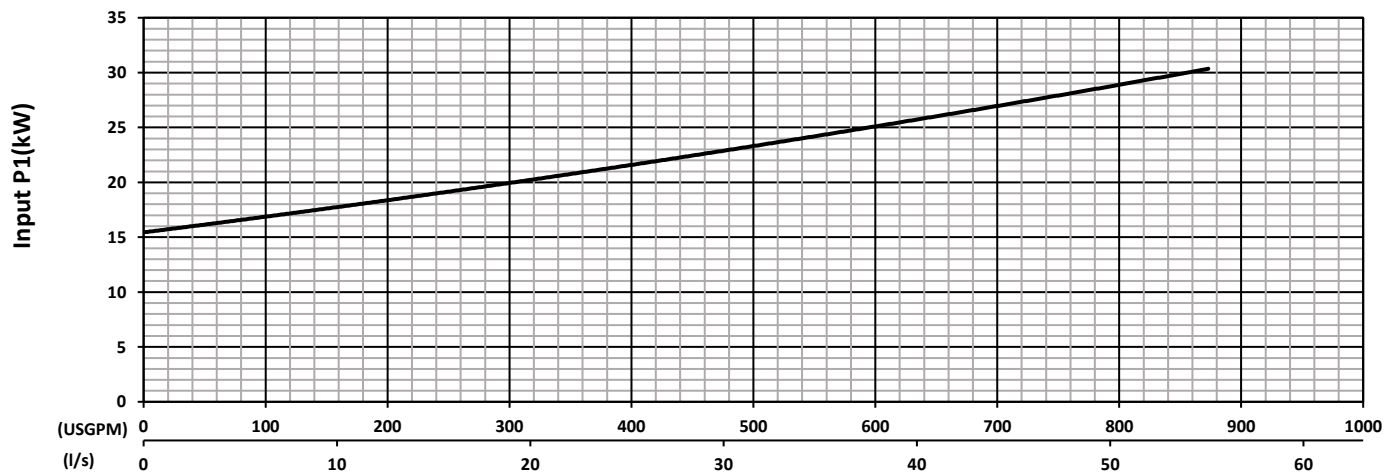
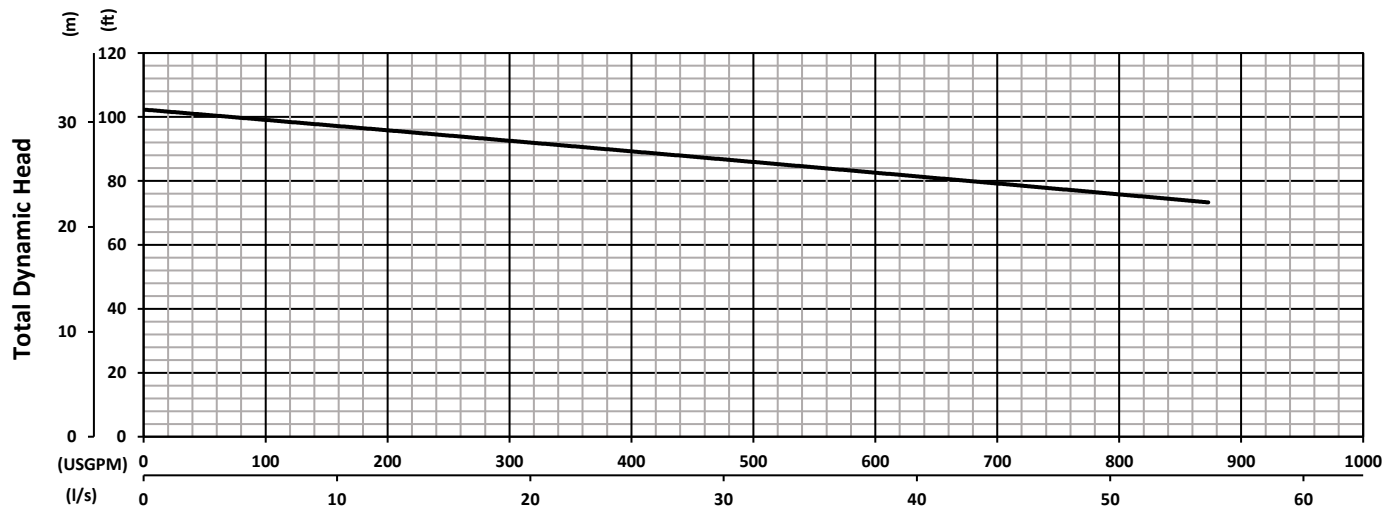
DS-C65-011

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Test Standard : HI 11.6 Gr 3B
Tested with water at 20°C

254 - Dual Units

Frequency
Pump Speed
Impeller

60 Hz
1750 RPM
245mm

Specifications subject to change without notice