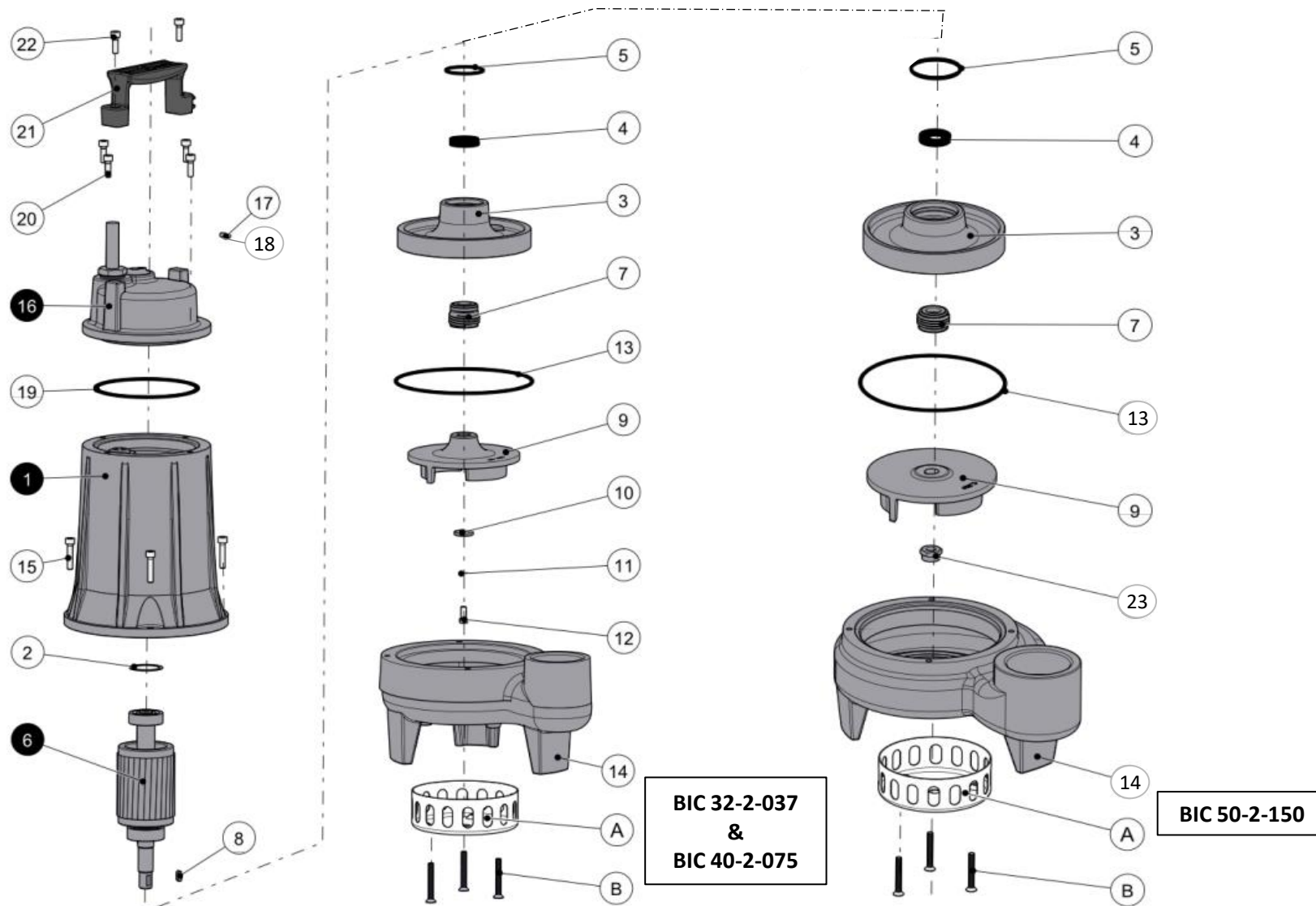




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Pos.	Part Description	Qty ¹	Pump Model					
			BIC 32-2-037M	BIC 32-2-037T	BIC 40-2-075M	BIC 40-2-075T	BIC 50-2-150M	BIC 50-2-150T
1	UPPER MOTOR ASSEMBLY-1PH-115	1	244-025-1-XXX	---	244-007-1-XXX	---	---	---
	UPPER MOTOR ASSEMBLY-1PH-230		244-024-1-XXX	---	244-029-1-XXX	---	244-010-1-XXX	---
	UPPER MOTOR ASSEMBLY-3PH-230/460		---	244-026-1-XXX	---	244-008-1-XXX	---	244-011-1-XXX
2	Wave Washer	1	427-001-1-XXX	427-001-1-XXX	427-001-1-XXX	427-001-1-XXX	427-002-1-XXX	427-002-1-XXX
3	Lower Bearing Housing	1	212-027-1-CI2	212-027-1-CI2	212-028-1-CI2	212-028-1-CI2	212-031-1-CI2	212-031-1-CI2
4	Lip Seal	1	350-004-1-BN6	350-004-1-BN6	350-003-1-BN6	350-003-1-BN6	350-003-1-BN6	350-003-1-BN6
5	Oring	1	320-081-1-BN1	320-081-1-BN1	320-078-1-BN1	320-078-1-BN1	320-079-1-BN1	320-079-1-BN1
6	LOWER MOTOR ASSEMBLY	1	235-020-1-XXX	235-020-1-XXX	235-022-1-XXX	235-022-1-XXX	235-023-1-XXX	235-023-1-XXX
7	Mechanical seal	1	310-020-1-XY0	310-020-1-XY0	310-019-1-XA1	310-019-1-XA1	310-019-1-XA1	310-019-1-XA1
8	Impeller Key	1	440-007-1-SS2	440-007-1-SS2	440-008-1-SS2	440-008-1-SS2	440-008-1-SS2	440-008-1-SS2
9	Impeller	1	121-043-1-CI2	121-043-1-CI2	121-045-1-CI2	121-045-1-CI2	121-046-1-CI2	121-046-1-CI2
10	Impeller Washer	1	421-027-1-SS1	421-027-1-SS1	421-029-1-SS3	421-029-1-SS3	---	---
11	Lock Washer	1	422-016-1-SS1	422-016-1-SS1	422-016-1-SS1	422-016-1-SS1	---	---
12	Screw	1	411-158-1-SS1	411-158-1-SS1	411-158-1-SS1	411-158-1-SS1	---	---
13	Oring	1	320-081-1-BN1	320-081-1-BN1	320-085-1-BN1	320-085-1-BN1	320-085-1-BN1	320-085-1-BN1
14	Volute	1	111-035-1-CI2	111-035-1-CI2	111-036-1-CI2	111-036-1-CI2	111-037-1-CI2	111-037-1-CI2
15	Screw	4	411-163-1-SS1	411-163-1-SS1	411-163-1-SS1	411-163-1-SS1	411-163-1-SS1	411-163-1-SS1
16	TOP COVER ASSEMBLY-1PH-115	1	228-004-1-XXX	---	228-010-1-XXX	---	---	---
16	TOP COVER ASSEMBLY-1PH-230	1	228-005-1-XXX	---	228-011-1-XXX	---	228-012-1-XXX	---
16	TOP COVER ASSEMBLY-3PH-230/460	1	---	228-006-1-XXX	---	228-013-1-XXX	---	228-013-1-XXX
17	Terminal blue cap	2	750-005-1-XXX	---	750-005-1-XXX	---	750-005-1-XXX	---
17	Terminal blue cap	3	---	750-005-1-XXX	---	750-005-1-XXX	---	750-005-1-XXX
18	Terminal white cap	1	750-006-1-XXX	750-006-1-XXX	750-006-1-XXX	750-006-1-XXX	750-006-1-XXX	750-006-1-XXX
19	Oring	1	320-080-1-BN1	320-080-1-BN1	320-084-1-BN1	320-084-1-BN1	320-084-1-BN1	320-084-1-BN1
20	Screw	4	411-162-1-SS1	411-162-1-SS1	411-162-1-SS1	411-162-1-SS1	411-162-1-SS1	411-162-1-SS1
21	Handle	1	225-004-1-NY1	225-004-1-NY1	225-004-1-NY1	225-004-1-NY1	225-004-1-NY1	225-004-1-NY1
22	Screw	2	411-161-1-SS1	411-161-1-SS1	411-161-1-SS1	411-161-1-SS1	411-161-1-SS1	411-161-1-SS1
23	Self locking Nut	1	---	---	---	---	431-024-1-SS1	431-024-1-SS1
A	Strainer	1	150-023-1-SS1	150-023-1-SS1	150-022-1-SS1	150-022-1-SS1	150-021-1-SS1	150-021-1-SS1
B	Screw	3	411-154-1-SS1	411-154-1-SS1	411-155-1-SS1	411-155-1-SS1	411-155-1-SS1	411-155-1-SS1

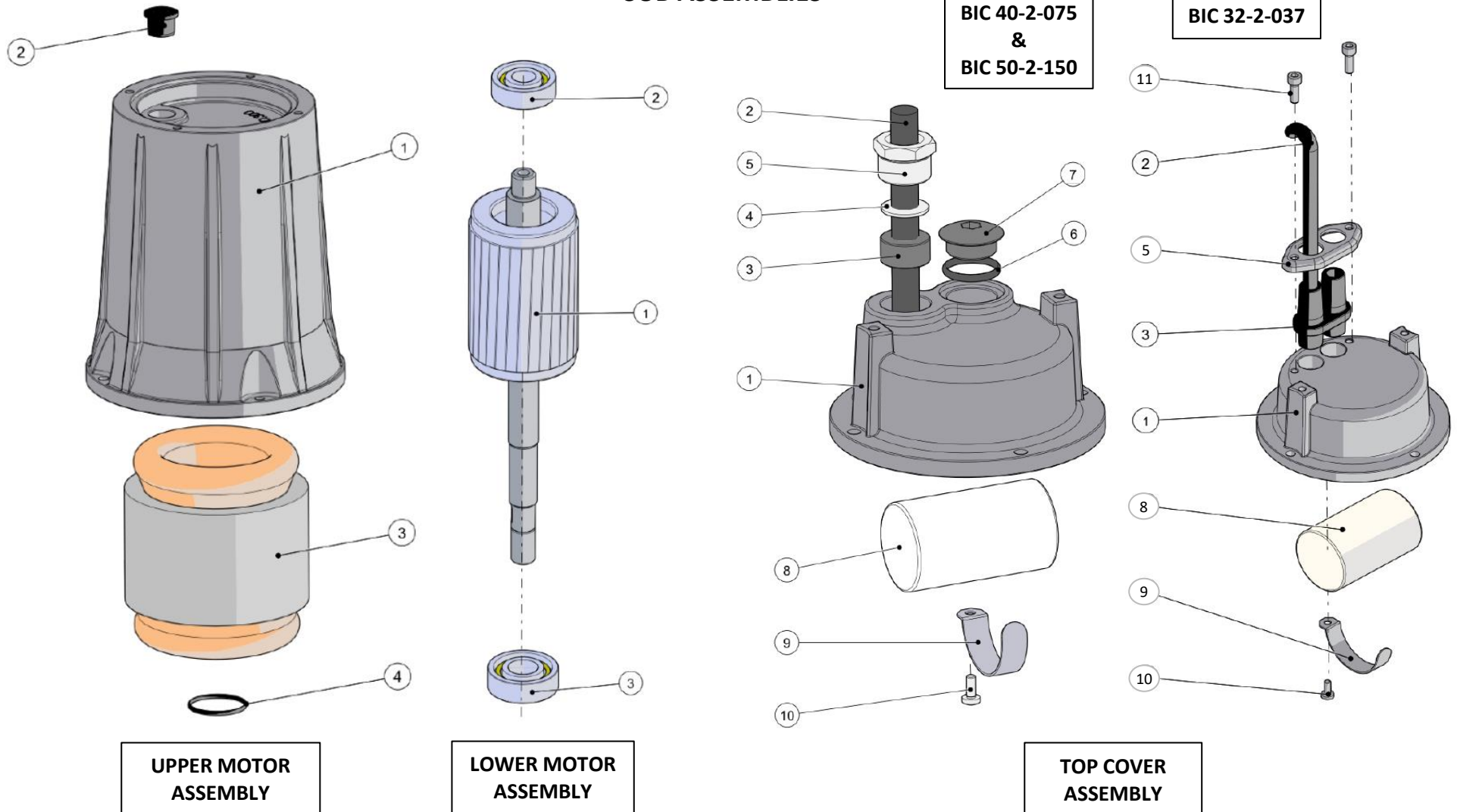
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SUB ASSEMBLIES



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SUB ASSEMBLIES

			Pump Model							
Pos	Part Description	Qty	BIC 32-2-037			BIC 40-2-075			BIC 50-2-150	
			115V - 1PH	230V - 1PH	230/460V - 3PH	115V - 1PH	230V - 1PH	230/460V - 3PH	230V - 1PH	230/460V - 3PH
UPPER MOTOR ASSEMBLY			244-025-1-XXX	244-024-1-XXX	244-026-1-XXX	244-007-1-XXX	244-029-1-XXX	244-008-1-XXX	244-010-1-XXX	244-011-1-XXX
1	Motor Casing	1	211-019-1-CI2	211-019-1-CI2	211-019-1-CI2	211-020-1-CI2	211-020-1-CI2	211-020-1-CI2	211-021-1-CI2	211-021-1-CI2
2	Cable Grommet	1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1	340-052-1-NP1
3	Stator - 1PH - 115V	1	240-046-1-115	---	---	240-028-1-115	---	---	---	---
	Stator - 1PH - 230V	1	---	240-044-1-231	---	---	240-049-1-231	---	240-030-1-231	---
	Stator - 3PH - 230/460V	1	---	---	240-045-1-D24	---	---	240-027-1-D24	---	240-031-1-D24
4	Oring	1	320-071-1-BN1	320-071-1-BN1	320-071-1-BN1	320-071-1-BN1	320-071-1-BN1	320-071-1-BN1	320-073-1-BN1	320-073-1-BN1
LOWER MOTOR ASSEMBLY			235-020-1-XXX	235-020-1-XXX	235-020-1-XXX	235-022-1-XXX	235-022-1-XXX	235-022-1-XXX	235-023-1-XXX	235-023-1-XXX
1	Motor Shaft	1	230-040-1-XXX	230-040-1-XXX	230-040-1-XXX	230-042-1-XXX	230-042-1-XXX	230-042-1-XXX	230-043-1-XXX	230-043-1-XXX
2	Upper Bearing	1	250-012-1-XXX	250-012-1-XXX	250-012-1-XXX	250-012-1-XXX	250-012-1-XXX	250-012-1-XXX	250-013-1-XXX	250-013-1-XXX
3	Lower Bearing	1	250-012-1-XXX	250-012-1-XXX	250-012-1-XXX	250-013-1-XXX	250-013-1-XXX	250-013-1-XXX	250-017-1-XXX	250-017-1-XXX
TOP COVER ASSEMBLY			228-004-1-XXX	228-005-1-XXX	228-006-1-XXX	228-010-1-XXX	228-011-1-XXX	228-013-1-XXX	228-012-1-XXX	228-013-1-XXX
1	Motor Cover	1	223-021-1-CI2	223-021-1-CI2	223-021-1-CI2	223-022-1-CI2	223-022-1-CI2	223-022-1-CI2	223-022-1-CI2	223-022-1-CI2
2	Cable	1	202755	202755	202756	202753	202755	202756	202753	202756
3	Grommet	1	340-053-1-NP1	340-053-1-NP1	340-053-1-NP1	340-055-1-NP1	340-055-1-NP1	340-054-1-NP1	340-055-1-NP1	340-054-1-NP1
4	Washer	1	---	---	---	421-032-1-SS1	421-032-1-SS1	421-032-1-SS1	421-032-1-SS1	421-032-1-SS1
5	Cable Gland	1	620-033-1-SS1	620-033-1-SS1	620-033-1-SS1	623-005-1-SS3	623-005-1-SS3	623-005-1-SS3	623-005-1-SS3	623-005-1-SS3
6	Oring	1	---	---	---	320-072-1-BN1	320-072-1-BN1	320-072-1-BN1	320-072-1-BN1	320-072-1-BN1
7	Cap	1	---	---	---	414-008-1-NR1	414-008-1-NR1	414-008-1-NR1	414-008-1-NR1	414-008-1-NR1
8	Capacitor	1	2260-005-1-XXX	2260-003-1-XXX	---	2260-006-1-XXX	2260-005-1-XXX	---	2260-007-1-XXX	---
9	Capacitor Clamp	1	2260-008-1-XXX	2260-008-1-XXX	---	2260-009-1-XXX	2260-009-1-XXX	---	2260-009-1-XXX	---
10	Screw	1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1	411-156-1-SS1
11	Screw	2	411-162-1-SS1	411-162-1-SS1	411-162-1-SS1	---	---	---	---	---

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